

MATERIAL DATA SHEET | TECHLITE® WHITE ACOUSTICAL FOAM

TECHLITE® White Acoustical Foam is an open-cell foam made of melamine resin.

TECHLITE® is manufactured in the form of untrimmed blocks with a thin outer skin. The standard dimensions of the blocks are 2500 x 1250 x 500 mm. Special lengths can be produced upon request.

The blocks are delivered in film packaging and should be stored in a dry place. Direct and prolonged exposure to ultraviolet radiation should be avoided.

Prior to being processed, the blocks should be unwrapped and stored for a minimum of three days, preferably five days, in a standard conditioned atmosphere. The reason for this is the sorption behavior of the melamine resin. The dimensions of the blocks change as they absorb or release moisture.

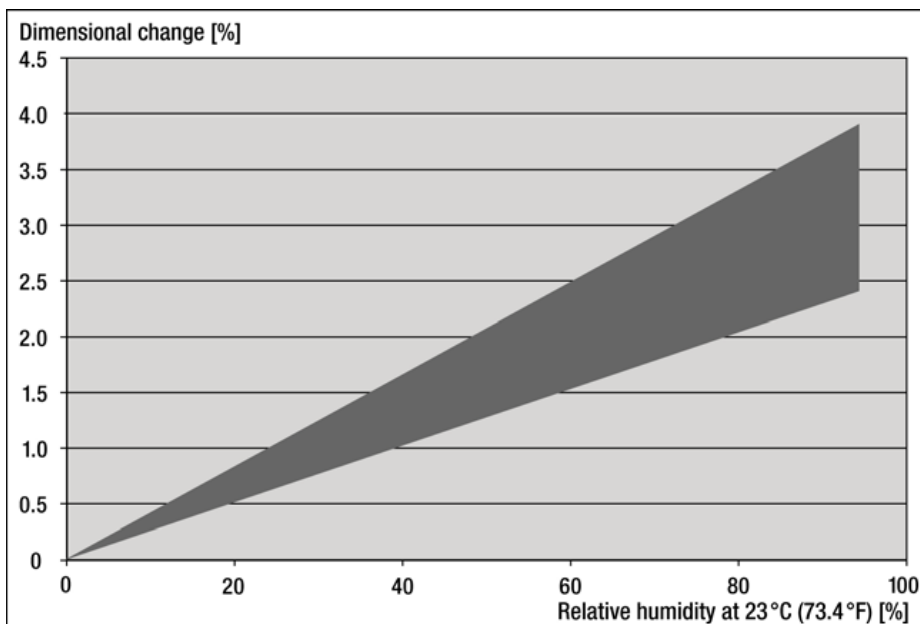


Diagram 1: Dimensional change as a function of the relative indoor humidity at an ambient temperature of 23°C [73.4°F]

PHYSICAL PROPERTIES

The thermoset character and the open-cell structure of the melamine resin foam translate into an attractive property profile:

- High sound absorption
- Low thermal conductivity
- High fire resistance
- Low density
- High long-term use temperatures
- No brittleness at low temperatures

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PROPERTIES	STANDARDS	UNITS	VALUES
Density	EN ISO 845	kg/m ³	7,5,+/-2
Compressive strength	EN ISO 3386-1	kPa	>5
Average value			
Tensile strength	ISO 1798	kPa	>100
Average value			
Elongation at break	ISO 1798	%	>18
Average value			
Thermal conductivity	DIN EN 12667	W/(m*K) ≤ 0,04	>200 [392] >150 [302]
Fire behavior			
- Germany	DIN 4102-1		B1
- Europe	EN 13501		Upon request
- USA	UL 94		V - 0 HF-1

Table 1: Physical properties of TECHLITE® Light Grey Acoustical Foam

The test results from the acoustic experiments in an impedance tube according to ISO 10534-2 and in a reverberation room according to DIN EN ISO 354 are shown in Diagrams 2 and 3. In the medium and high frequency ranges, TECHLITE® White Acoustical Foam exhibits an outstanding sound absorption behavior. At low frequencies, technical acoustic improvements can be achieved, for example, by means of additional heavy layers.

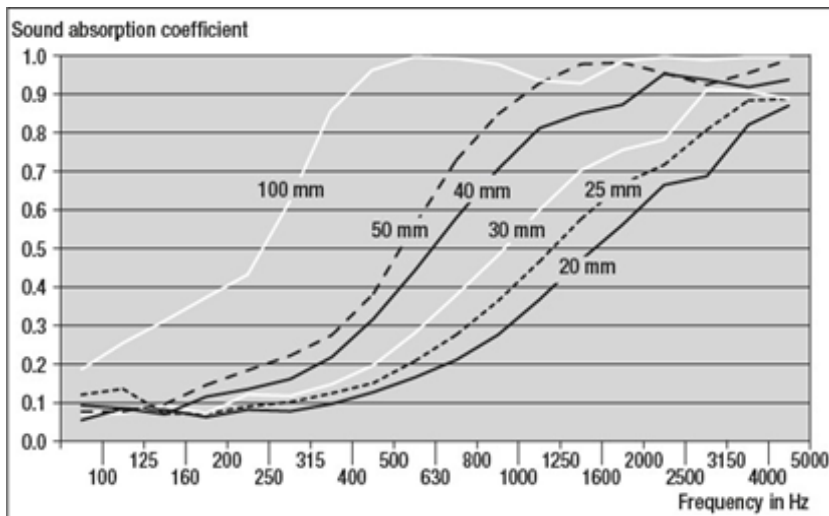


Diagram 2: Degree of sound absorption of TECHLITE® White Acoustical Foam as a function of the thickness, according to ISO 10534-2 (impedance tube).

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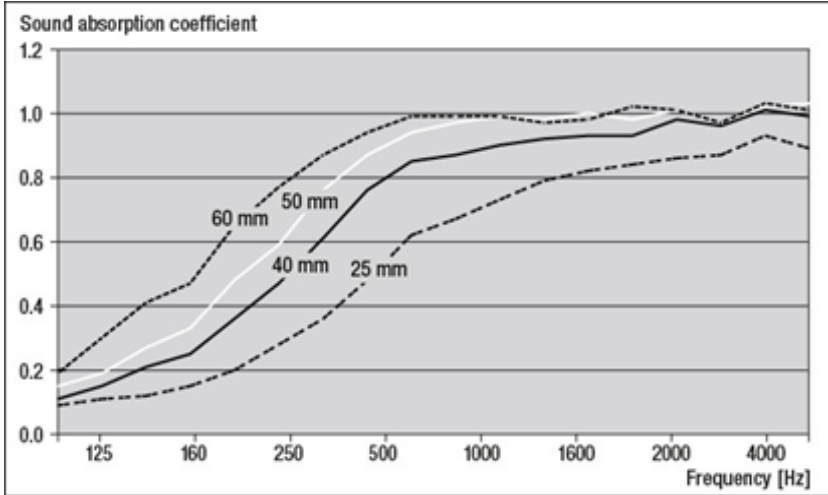


Diagram 3: Degree of sound absorption of TECHLITE® White Acoustical Foam as a function of the thickness, according to DIN EN ISO 354 (reverberation room)

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CHEMICAL RESISTANCE

MEDIUM	EVALUATION
Acids	
Acetic acid 100 %	+
Lactic acid 10 %	+
Nitric acid 10 %	-
Hydrochloric acid 10 %	-
Sulfuric acid 10 %	-
Citric acid 10 %	+
Other chemicals	
Dishwashing detergent 0,1%	+
Sodium hypochlorite 10%	-
Olive oil	+
Sodium chloride solution 3.6%	+
Universalreiniger 0,1%	+
Water	+
Hydrogen peroxide 30 %	+
Hydrocarbons	
Gasoline	+
Diesel	+
Kerosene	+
Lyes	
Ammonia water 25 %	+
Sodium carbonate 25 %	+
Sodium hydroxide solution 40 %	+
Esters	
Ethyl acetate 10 %	-
Ketones	
Acetone 100%	+
Other solvents	
Glycol ether	+
Alcohols	
Ethyl alcohol	+
Methyl alcohol	+

Table 2: Chemical resistance of TECHLITE® White Acoustical Foam

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PRODUCT SAFETY AND ENVIRONMENTAL

TECHLITE® is produced without the use of halogenated hydrocarbons. The product is not hazardous to water. TECHLITE® is delivered free of blowing agents and is not subject to labelling requirements under the German Hazardous Material Regulations. Waste from TECHLITE® can be recycled for purposes of heat and material recovery. Flake composite foams made of the same material and having densities ranging from 25 to 100 kg/m³ exhibit outstanding sound absorption in the lower and medium frequency ranges. Loose flake filling has already been successfully installed in hollow spaces of suspended ceilings with the objective of improving their acoustic properties. Flakes made of TECHLITE® have also already been used as a binder for liquids.

ADDITIONAL TECHNICAL INFORMATION

Detailed technical information can be obtained from:

TECHLITE® Acoustics

www.techlite.com

SAFETY

The information and instructions provided in the **Safety Data Sheet** have to be adhered to when this product is handled. For the rest, all preventive and occupational-safety **protection measures** that apply to the handling of chemicals **must be observed**.

NOTE

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our product, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the product for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights, etc. given herein may change without prior information and do not constitute the agreed contractual quality of the product. It is the responsibility of the recipient of our products to en-sure that any proprietary rights and existing laws and legislation are observed.